

Work Order ID 72723

Wednesday, August 10, 2011 8:12:33 AM



Page 1

Item ID: D206-559-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 8/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/2011 Req'd Qty: 1.00



Customer:

Reference: *fework*

Approvals: Process Plan: *mf*

Date: *11-08-10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9527	rev A
IIN-D206-559	rev L

200 0.00



Packaging

Memo

0.00

PULL FROM STOCK D206-559-011
B63784 X 1

CHG007

REMOVE D2435 X 2 B 63785

REPLACE BEARPAWS WHEN AVAILABLE

11/8/10

210 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

Subv 116

(10)

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Item Name: Bearpaw

Start Date: 8/10/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 8/10/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

220

Identify as per dwg & Stock Location: 11A

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

Rec'd

CHG 007

11/8/16 SP

230

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/8/18

11-08-18
(1)

Picklist Print

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Work Order ID: 72723

Parent Item: D206-559-011

Parent Item Name: Bearpaw



Start Date: 8/10/2011

Required Date: 8/10/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C 04.02.17 Blank size changed KJ/JLM
 IPP Rev: D 07-01-02 Was K10007 JLM
 IPP Rev: E 08-05-05 up a chg DD verified by: EC
 IPP Rev: F 08-10-15 New Manufacturing Method JLM Verified
 By: EC IPP Rev G 10.10.04 per DS19527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2435 		Manufactured	No				Each	0.0000		2			
Bearpaw, 206										B69407		8/11/11	
D2435 		Manufactured	No				Each	0.0000		-2			
Bearpaw, 206										63785	mf		

11-08-10

Picklist Print

Monday, November 15, 2010 8:29:01 AM

Page 2

Work Order ID: 63784

Parent Item: D206-559-011

Parent Item Name: Bearpaw



Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 4.00

Required Qty: 4.00

D2182B

Manufactured No

160

f

393.2859

1.666

6.664



Rubber Cushion

72723

Location

Loc Qty

Loc Code

ST410

393.28594

52649

43.28594

63413

350

(D2182B050) Cut (4) at 5.00" as per dwg ***per kit***

D2274

Manufactured No

160

Each

397.0000

8

32



Radius Block



B63990 10/12/85

Location

Loc Qty

Loc Code

ST010

397

59108

4

61361

78

62658

315

D2435

Manufactured No

160

Each

0.0000

2

8



Bearpaw, 206



D2438

Manufactured No

160

Each

179.0000

4

16



Clamp



10/12/85

Location

Loc Qty

Loc Code

ST456

179

60852

179

Monday, November 15, 2010 8:29:02 AM

Shop Packet Print

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